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(54) **DRIVE COUPLER FOR A RECIPROCATING KNIFE**

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CPC **A01D 34/02** (2013.01); **A01D 34/145** (2013.01)

(58) **Field of Classification Search**

CPC **A01D 34/02**

USPC 56/10.1, 158, 257–263, 296

See application file for complete search history.

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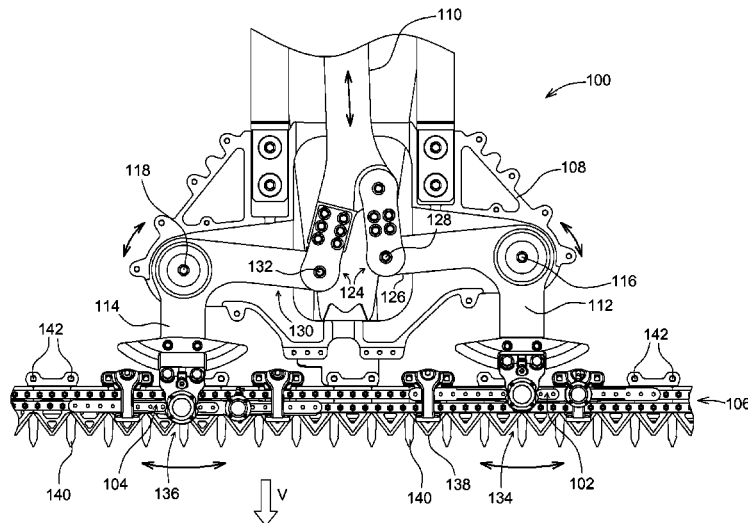
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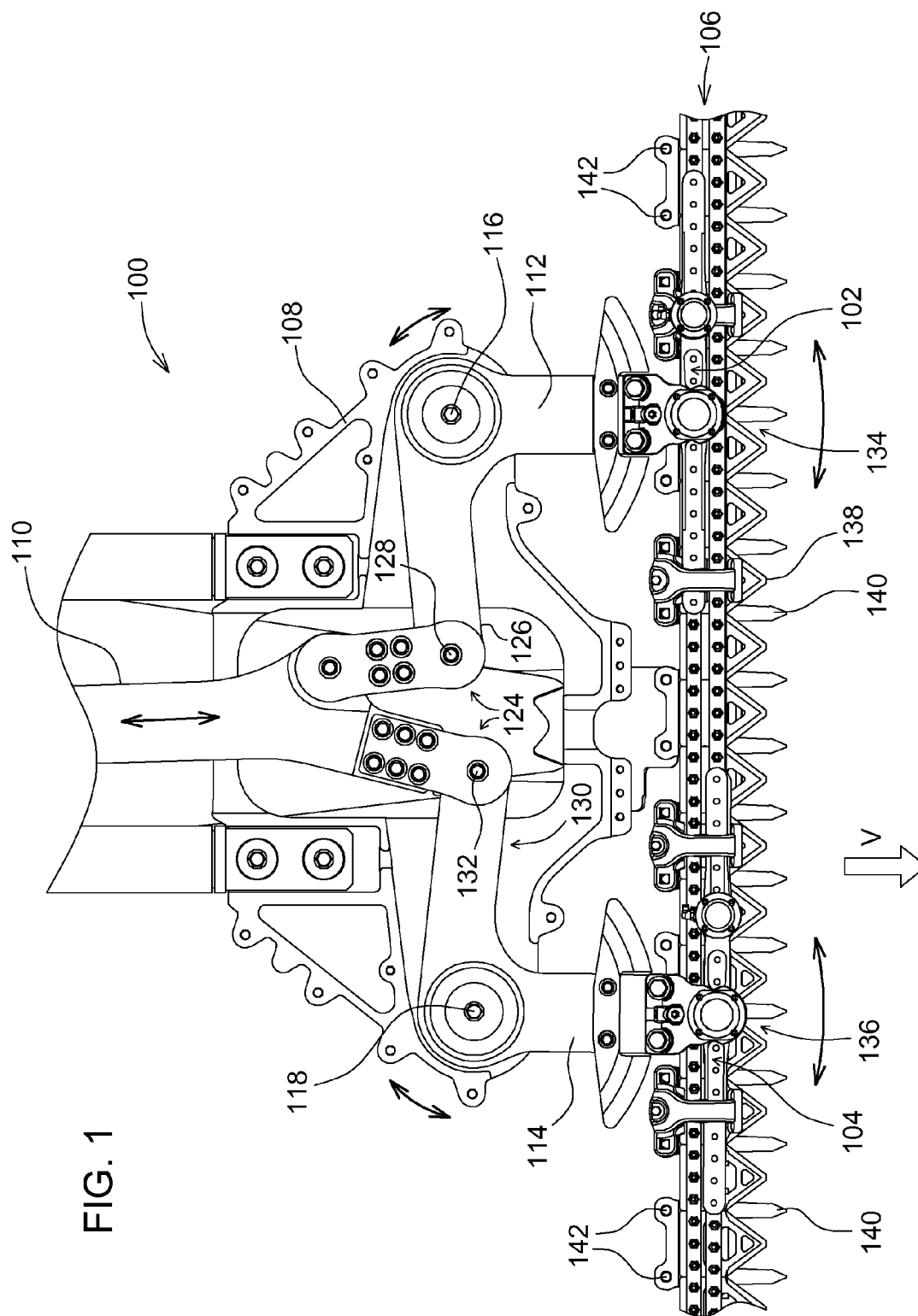
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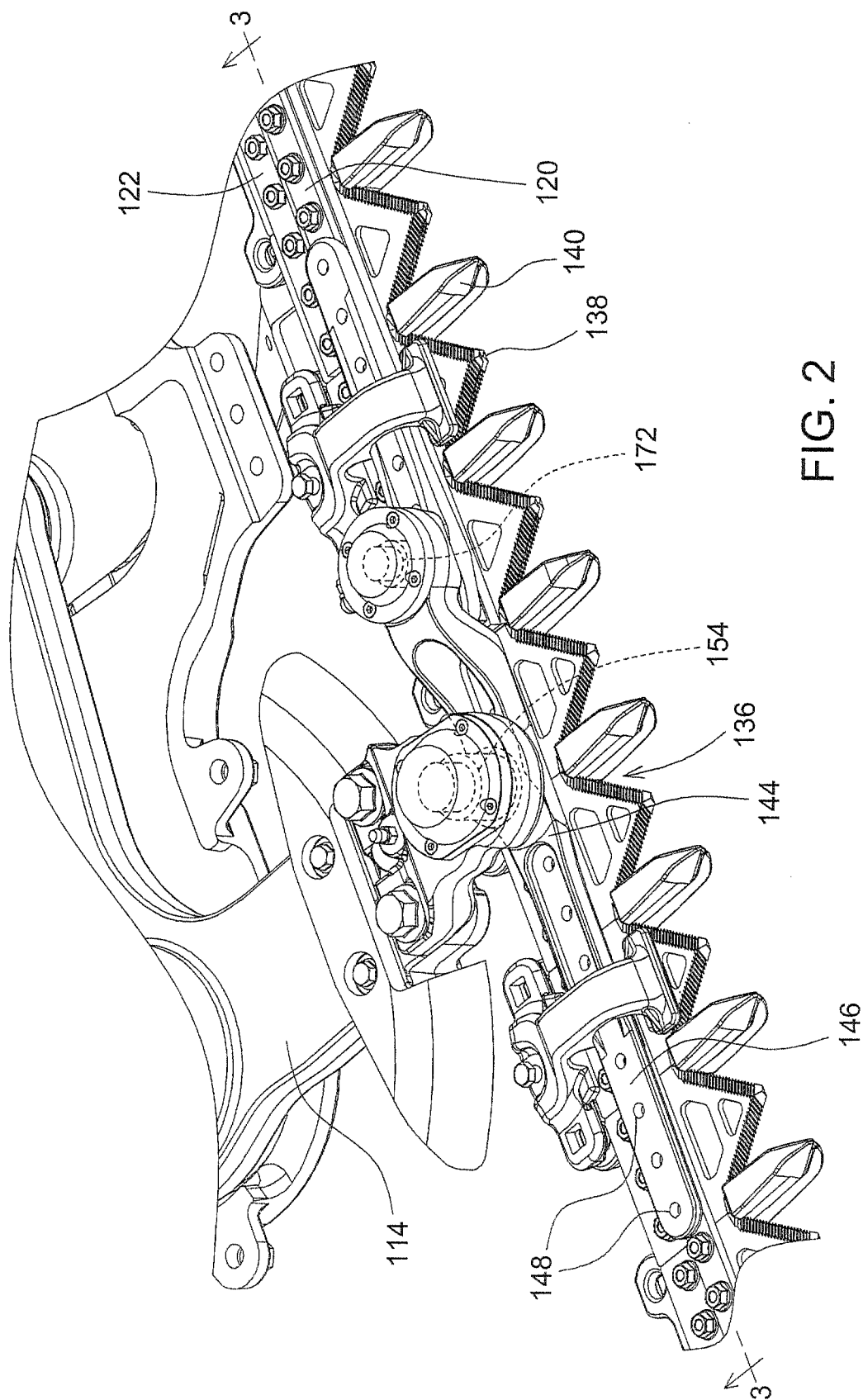
(57) **ABSTRACT**

A drive coupler (102, 104) for coupling a reciprocating knife (106) to a drive member (112, 114) is provided, wherein the reciprocating knife (106) includes at least one elongate bar (120, 122, 180, 182) having a longitudinal extent and fixed to a plurality of blades (138), wherein the at least one elongate bar (120, 122, 180, 182) is supported on support members (140) that constrain the at least one elongate bar (120, 122, 180, 182) to reciprocate in a direction generally parallel to the longitudinal extent of the at least one elongate bar (120, 122, 180, 182), the drive coupler (102, 104) comprising: a first elongate strap (146, 162) configured to be attached to the at least one elongate bar (120, 122, 180, 182); a second elongate strap (146, 162) configured to be attached to the at least one elongate bar (120, 122, 180, 182); and an arrangement (152, 164, 187, 189, 193, 200) for (i) flexing the first elongate strap (146, 162) with respect to the second elongate strap (146, 162), (ii) for flexing the first elongate strap (146, 162) with respect to the drive member (112, 114), and (iii) for flexing the second elongate strap (146, 162) with respect to the drive member (112, 114).

15 Claims, 7 Drawing Sheets







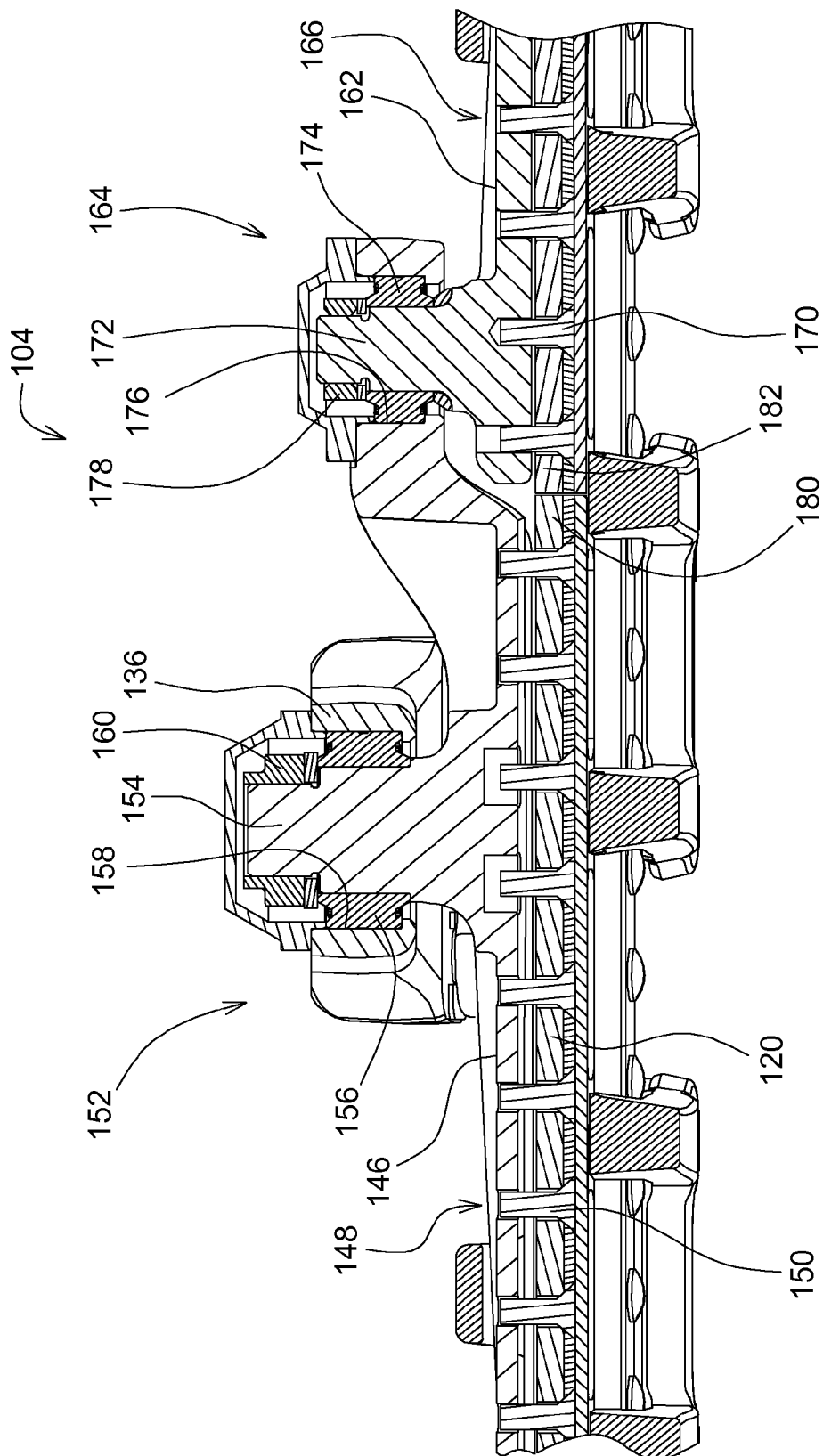


FIG. 3

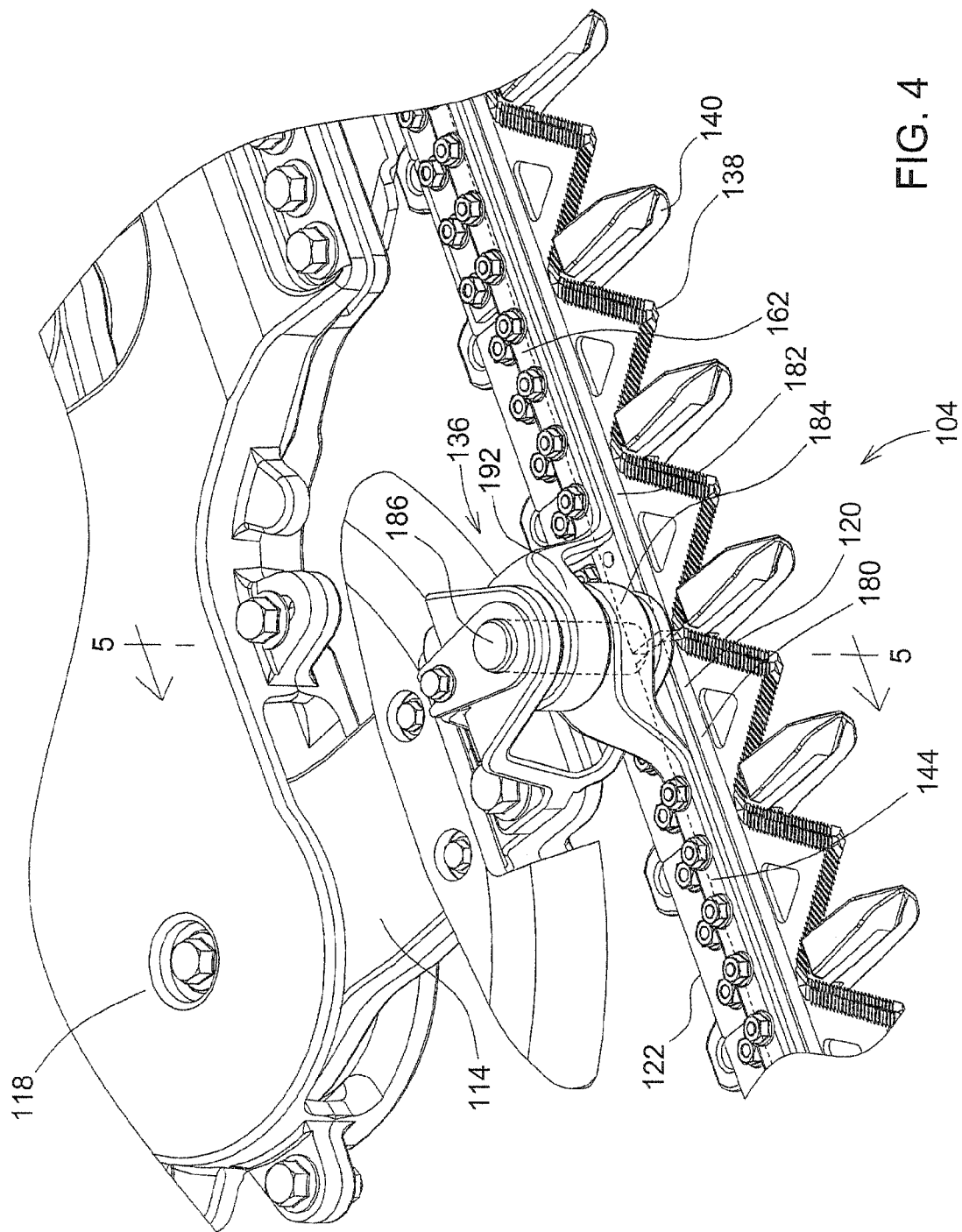
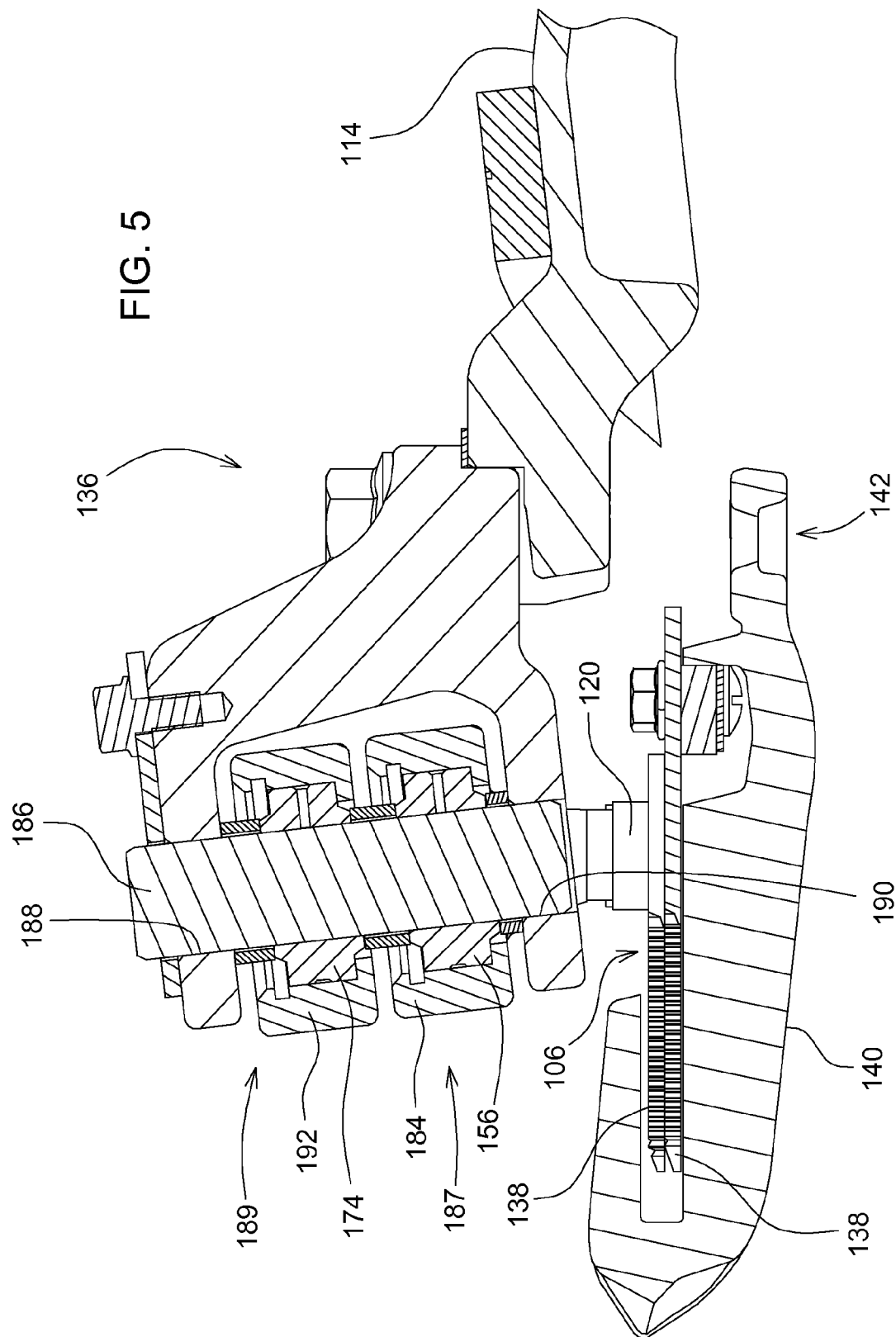


FIG. 4

FIG. 5



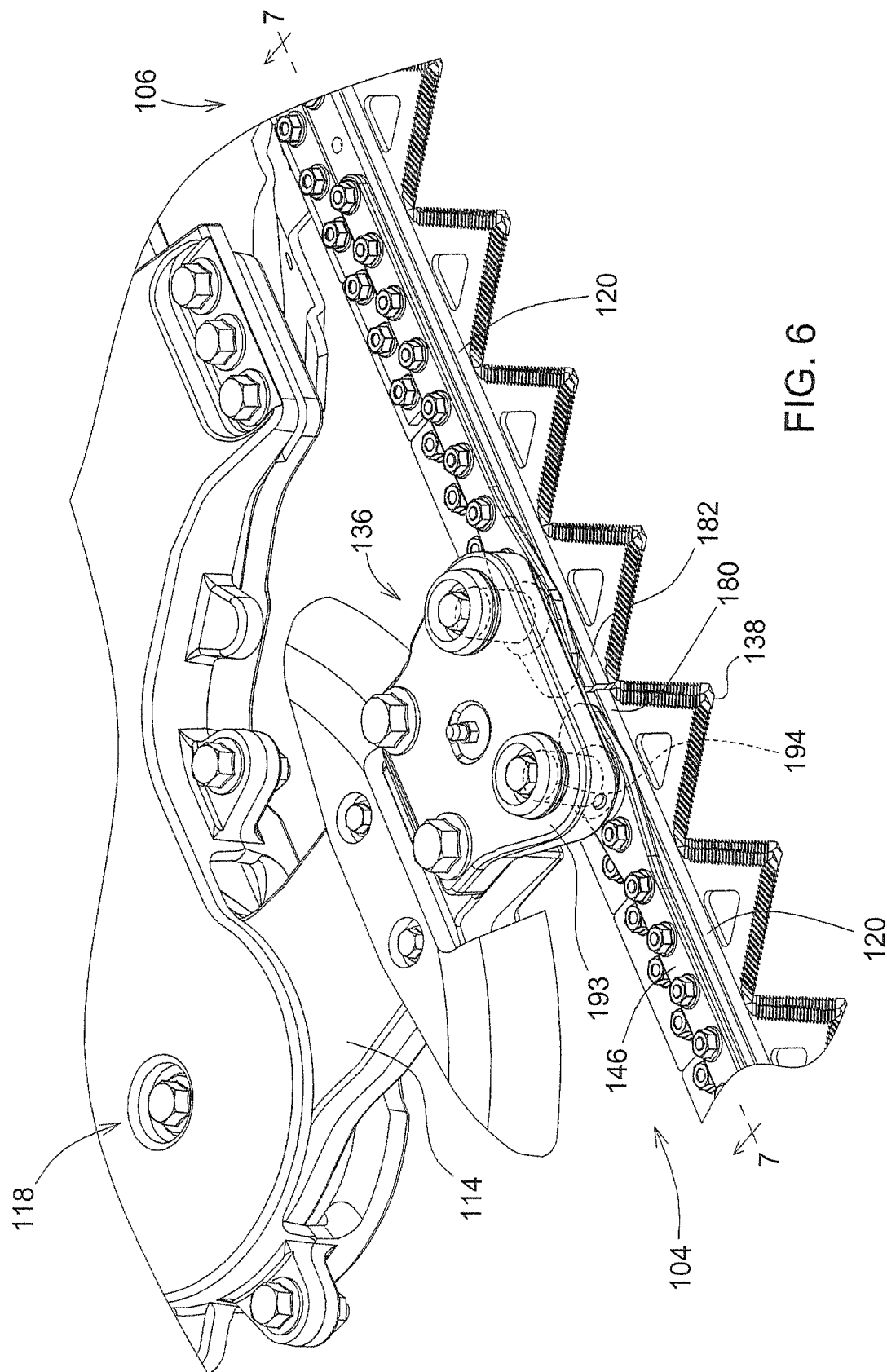


FIG. 6

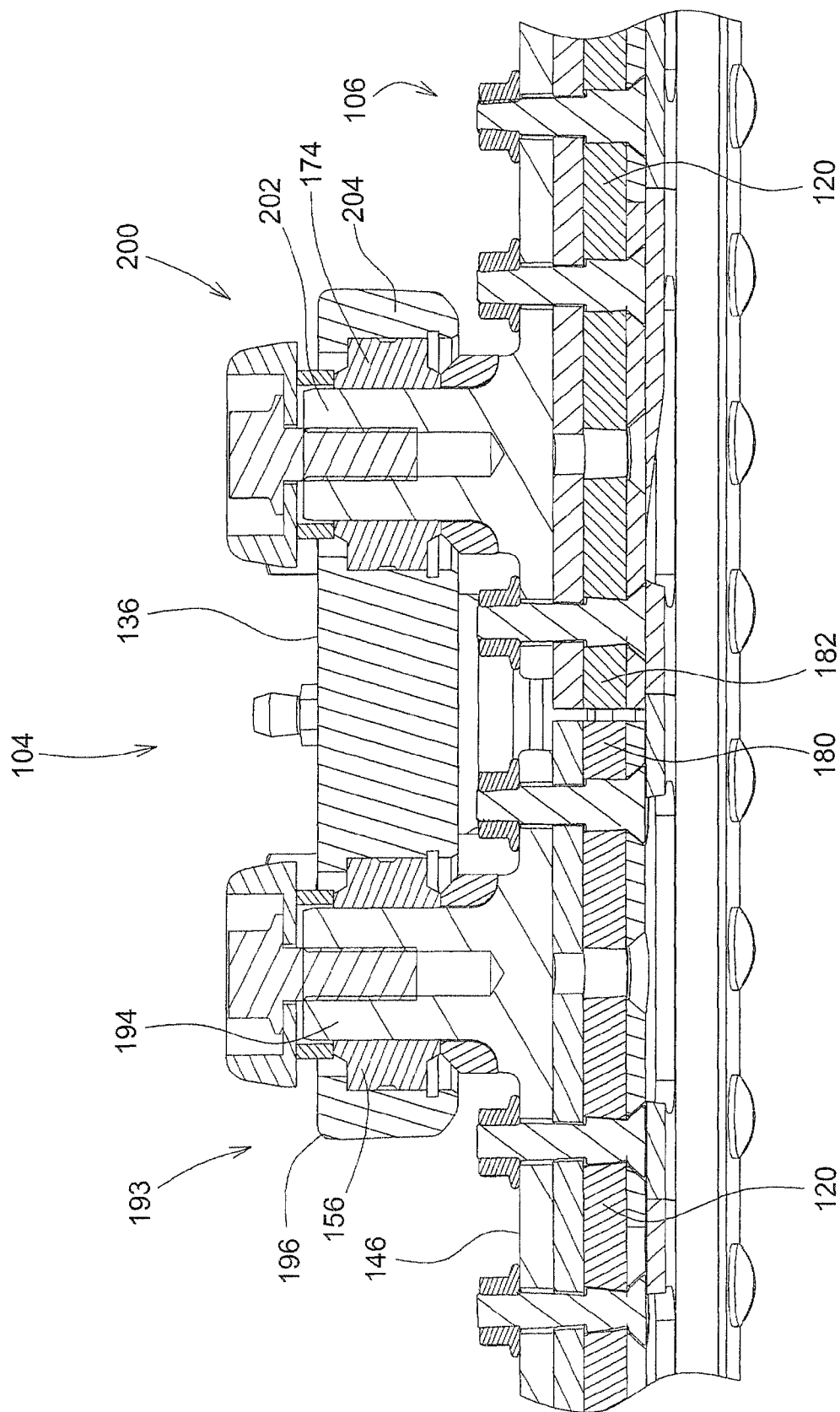


FIG. 7

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DRIVE COUPLER FOR A RECIPROCATING KNIFE**FIELD**

This invention relates to agricultural harvesting equipment. More particularly, it relates to reciprocating knives. Even more particularly, it relates to couplings for reciprocating knives.

BACKGROUND

Agricultural harvesting machines, such as draper platforms, include a reciprocating knife disposed at the leading edge of the harvesting machine. These reciprocating knives are formed of an elongate bar to which many small knife blades are attached. The elongate bar is driven back and forth, in a direction parallel to the longitudinal extent of the reciprocating knife. The reciprocating knife also includes knife guards that extend generally fore and aft (i.e. a direction perpendicular to the longitudinal extent of the elongate bar). The knife guards serve as stationary guides that divide the crop every few inches. The knife guards also have fore and aft extending knife edges against which the edges of the small knife blades.

Drive mechanisms of a variety of constructions are coupled to the elongate bar and drive the elongate bar back and forth. This causes the small knife blades to slide back and forth with respect to the knife guards and to sever crop plants that are caught between the small knife blades and the knife guards.

At the same time that the reciprocating knives have been increasing in length, the reciprocating knives have been designed to flex up and down following the contours of the land over which they travel. This permits the reciprocating knives to more closely follow the contours of the land over which they travel. In order to have a flexible reciprocating knife, the elongate bar cannot be increased in its cross-sectional dimensions, since any increase in cross-sectional dimensions would make the elongate bar more rigid and less able to flex. In order to the now-heavier reciprocating knives of modern designs, the couplers that attach to the elongate bar to and drive it are made longer and longer.

One problem with this arrangement is that the couplers are made longer, and are attached over greater length to a relatively flexible elongate bar. This causes stresses in the elongate bar that cause the elongate bar to break.

It is an object of this invention to provide a drive coupler for a reciprocating knife of an agricultural harvesting machine that reduces the stresses in the elongate bar of the reciprocating knife and reduces the probability that it will fatigue under the reciprocating loads and break.

SUMMARY

In accordance with one aspect of the invention, a drive coupler for coupling a reciprocating knife to a drive member is provided, wherein the reciprocating knife includes at least one elongate bar having a longitudinal extent and fixed to a plurality of blades, wherein the at least one elongate bar is supported on support members that constrain the at least one elongate bar to reciprocate in a direction generally parallel to the longitudinal extent of the at least one elongate bar, the drive coupler comprising: a first elongate strap configured to be attached to the at least one elongate bar; a second elongate strap configured to be attached to the at least one elongate bar; and a means for (i) flexing the first elongate strap with respect to the second elongate strap, (ii) for flexing the first elongate

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strap with respect to the drive member, and (iii) for flexing the second elongate strap with respect to the drive member.

The means may comprise at least two flexible joints.

The at least two flexible joints may comprise a resilient member.

The at least two flexible joints may comprise a pin.

The at least two flexible joints may comprise an annulus.

The pin may be disposed inside the annulus.

The means may comprise a first pin that is fixed to and that extends upwardly from at least one of the first elongate strap and the second elongate strap.

The means may comprise a second pin that is fixed to and that extends upwardly from at least a second one of the first elongate strap and the second elongate strap.

The means may comprise a first resilient member in the form of a ring that surrounds the first pin.

The means may comprise a first resilient member in the form of a ring that surrounds the first pin; and a second resilient member in the form of a ring that surrounds the second pin.

The means may comprise a first annulus that is fixed to at least one of the first elongate strap and the second elongate strap.

The means may comprise a second annulus that is fixed to at least a second one of the first elongate strap and the second elongate strap.

The first elongate strap may have a first plurality of holes that are spaced apart along the first elongate strap, and each of the first plurality of holes may be configured to receive a removable fastener to fasten the first elongate strap to the at least one elongate bar.

The second elongate strap may have a second plurality of holes that are spaced apart along the second elongate strap, and each of the second plurality of holes may be configured to receive a removable fastener to fasten the second elongate strap to the at least one elongate bar.

The at least one elongate bar may include a first elongate bar and a second elongate bar, and the first elongate strap may be configured to be fastened to the first elongate bar, and the second elongate strap may be configured to be fastened to the second elongate bar.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a partial cutaway view of a central region of a reciprocating knife, a drive mechanism for driving the reciprocating knife, and a drive coupler for coupling the reciprocating knife to the drive mechanism.

FIG. 2 is a perspective view of the left-hand side drive coupler, the drive mechanism, and the reciprocating knife of FIG. 1.

FIG. 3 is a cross-sectional view of the arrangement of FIG. 2 taken at section line 3-3 in FIG. 2.

FIG. 4 is a perspective view of a second embodiment of the drive coupler, the drive mechanism, and the reciprocating knife.

FIG. 5 is a cross-sectional view of the arrangement of FIG. 4 taken at section line 5-5 in FIG. 4.

FIG. 6 is a perspective view of a third embodiment of the drive coupler, the drive mechanism and the reciprocating knife.

FIG. 7 is a cross-sectional view of the arrangement of FIG. 6 taken at section line 7-7 in FIG. 6.

DETAILED DESCRIPTION

In the Figures herein, the reciprocating knife has been cropped on both the left end and the right end. The portions of

the reciprocating knife that have been cropped are identical in construction to the illustrated end portions of the reciprocating knife **106**, and from which they extend in the same directions. In a typical agricultural harvesting head, the reciprocating knife extends between 5 and 10 m both to the left and to the right from the central region illustrated in FIG. 1.

The term “side-to-side”, “sideways”, or “lateral” refer to a direction that is horizontal and generally parallel to the longitudinal extent of the reciprocating knife and perpendicular to a direction of travel “V” of the machine as it travels through the field harvesting crops. The terms “in front of”, “front”, “forward”, “fore” and the like refer to a direction parallel to the direction of travel “V”. The terms “back”, “rear”, “behind”, “to the rear of” and the like refer to a direction opposite to the direction of travel “V”.

FIG. 1 illustrates a drive mechanism **100**, a left side drive coupler **102**, a right side drive coupler **104**, and a reciprocating knife **106**.

The drive mechanism comprises a frame **108** that houses a first reciprocating drive member **110** a left side drive member **112**, and a right side drive member **114**.

The frame **108** supports the first reciprocating drive member **110**, which extends fore and aft and is driven in a fore and aft direction (indicated by the double ended arrow superimposed thereon) by a power source (not shown).

The left side drive member **112** is supported on the frame **108** to pivot with respect to the chassis about a first pivot joint **116** in the direction indicated by the double ended arrow adjacent to the left side drive member **112**.

The right side drive member **114** is supported on the frame **108** to pivot with respect to the frame **108** about a second pivot joint **118** in the direction indicated by the double ended arrow adjacent to the right side drive member **114**.

The reciprocating knife **106** includes a front elongate bar **120** and a rear elongate bar **122**. The front elongate bar **120** and the rear elongate bar **122** extend laterally, perpendicular to the direction of travel “V” of the reciprocating knife **106** as it is carried through the field harvesting crops.

The front elongate bar **120** is fixed to the right side drive coupler **104**, which in turn is fixed to the right side drive member **114**.

The rear elongate bar **122** is fixed to the left side drive coupler **102**, which in turn is fixed to the left side drive member **112**.

When the first reciprocating drive member **110** is driven forward (i.e. parallel to the direction “V”, the front end **124** of the first reciprocating drive member **110** moves forward.

The front end **124** is pivotally coupled to the proximal end **126** of the left side drive member **112** at a third pivot joint **128**. The front end **124** is also pivotally coupled to the proximal end **130** of the right side drive member **114** at a fourth pivot joint **132**.

The first pivot joint **116** and the second pivot joint **118** are fixed with respect to the frame **108**, and thus the forward motion of the first reciprocating drive member **110** causes the left side drive member **112** to pivot in a counterclockwise direction (in FIG. 1) about the first pivot joint **116**.

In a similar manner, the forward motion of the first reciprocating drive member **110** causes the right side drive member **114** to pivot in a clockwise direction (in FIG. 1) about the second pivot joint **118**.

When the left side drive member **112** pivots in a counterclockwise direction, the forward end **134** of the left side drive member **112** translates outwardly (i.e. to the right in FIG. 1). When the right side drive member **114** pivots in a clockwise direction, the forward end **136** of the right side drive member **114** also translates outwardly (i.e. to the left in FIG. 1).

Thus, forward motion of the first reciprocating drive member **110** causes the forward ends of the two drive members to move away from each other in opposite directions.

Since each drive member is coupled to a different elongate bar, this causes the two elongate bars to translate away from each other in opposite directions.

Following the reverse logic of the above description, rearward motion of the first reciprocating drive member **110** causes the forward ends of the two drive members to translate towards each other in opposite directions.

The forward end **134** of the left side drive member **112** is coupled to the rear elongate bar **122**. The forward end **136** of the right side drive member **114** is coupled to the front elongate bar **120**. Thus, the front elongate bar **120** and the rear elongate bar **122** translate in opposite directions both outwardly and inwardly (and perpendicular to the direction of travel “V”) as the first reciprocating drive member **110** travels in a forward direction and a rear direction, respectively.

The reciprocating knife **106** also comprises a plurality of blades **138** that are bolted to the front elongate bar **120** and the rear elongate bar **122**. The plurality of blades **138** are alternatively attached to the front elongate bar **120** and the rear elongate bar **122** such that every other blade of the plurality of blades **138** along the length of the reciprocating knife **106** moves with the front elongate bar **120** and every other blade of the plurality of blades **138** along the length of the reciprocating knife **106** moves with the rear elongate bar **122**. This causes the blades to overlap each other in their motions and permits the shearing of crop passing between adjacent blades.

The reciprocating knife **106** also comprises a plurality of stationary guards **140** that are spaced apart with respect to each other along the length of the reciprocating knife **106**. The plurality of stationary guards **140** include recesses (see e.g. FIG. 5) that cradle the front elongate bar **120** and the rear elongate bar **122**. The plurality of stationary guards **140** include mounting holes **142** (see FIG. 5) through which bolts are passed that fix the plurality of stationary guards **140** to forwardly extending floating arms (not shown) that extend from a rear frame of the agricultural harvesting head. Thus, the plurality of stationary guards **140** are held stationary with respect to the frame **108**, and with respect to the front elongate bar **120** and its associated blades, and the rear elongate bar **122** and its associated blades. This permits the associated blades as they reciprocate back-and-forth against each other to also reciprocate back-and-forth against the stationary guards **140**, causing shearing to occur both between the blades of the front elongate bar **120** and the rear elongate bar **122** and between the blades and the stationary guards **140**.

FIGS. 2 and 3 illustrate details of the right side drive member **114**, the right side drive coupler **104**, and the reciprocating knife **106**. The left side drive member **112** and the left side drive coupler **102** are identically arranged, and therefore are not shown or described in detail herein.

In FIG. 2, the right side drive coupler **104** comprises a first elongate member **144** which further comprises an first elongate strap **146** with a plurality of holes **148** that extend there-through. The plurality of holes **148** are aligned with corresponding holes in the front elongate bar **120**. A first plurality of screws **150** extend upward through the corresponding holes in the front elongate bar **120** and are threadably engaged with the plurality of holes **148**. In this manner, the first elongate strap **146** is secured to the front elongate bar **120**.

The right side drive coupler **104** further comprises a first flexible joint **152** that is formed integral with the first elongate strap **146**. The first flexible joint **152** is fixed to one end of the first elongate strap **146**. The first flexible joint **152** comprises a first pin **154** that extends vertically.

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The first flexible joint **152** further comprises a first resilient member **156** in the form of a ring that extends about the circumference of the first pin **154**. The first resilient member **156** is received in an annulus **158** in the forward end **136** of the right side drive member **114**. The first resilient member and any of the resilient members referred to herein are formed of a polymeric material, such as urethane or an elastomer. Any of the resilient members referred to herein may comprise or include one or more spherical bearings. Alternatively, they may comprise or include springs such as coil springs, leaf springs, Belleville springs, spring washers or the like to permit the pins to flex with respect to the annuli that surround and support them.

The resilient coupling permits the first pin **154** (and hence the first flexible joint **152**, and the right side drive coupler **104** also) to flex with respect to the forward end **136**.

This flexing permits the forward end **136** to follow a slightly arcuate but generally side to side path defined by its pivoting about the second pivot joint **118** yet also permits the front elongate bar **120** follow a straight line path defined by recesses in the stationary guards **140** that receive, guide and support the front elongate bar **120**.

The first flexible joint **152** further comprises a removable fastener **160**, here shown as a nut, which is threadedly engaged to an upper end of the first pin **154**. The removable fastener **160** secures the first flexible joint **152** to the forward end **136** of the right side drive member **114**.

The right side drive coupler **104** further comprises a second elongate strap **162** that is flexibly coupled to the first elongate strap **146** (and hence the first elongate member **144**) by a second flexible joint **164**. The second elongate strap **162** extends laterally and above the front elongate bar **120**. The second elongate strap **162** defines a second plurality of holes **166** that are spaced out along the length of the second elongate strap **162**. The second plurality of holes **166** are aligned with a corresponding plurality of holes in the forward elongate bar. A second plurality of screws **170** extend upward from the corresponding plurality of holes in the forward elongate bar and are threadedly engaged into the second plurality of holes **166** thereby fixing the second elongate strap **162** to the front elongate bar **120**.

The second flexible joint **164** is constructed substantially the same as the first flexible joint **152**. It comprises a second pin **172** that extends upward from and is formed integral with the second elongate strap **162**. The second flexible joint **164** further comprises a second resilient member **174** that is like to the first resilient member **156**. The second resilient member **174** is formed as a ring. The second resilient member **174** surrounds the second pin **172** and is received inside an annulus **176** formed in an end of the first elongate member **144**. The annulus **176** is located on the first elongate member **144** in a position opposite to the first elongate strap **146**.

The second flexible joint **164** further comprises a second removable fastener **178**, here shown as a nut, which secures the second pin **172** in the annulus **176**.

By this flexible joint arrangement, the first elongate strap **146** can flex with respect to the second elongate strap **162**, and both the first elongate strap **146** and the second elongate strap **162** can flex with respect to the forward end **136** of the right side drive member **114**.

The relative flexing of the first elongate strap **146** with respect to the second elongate strap **162** permits the front elongate bar **120** to move up and down in the region of the right side drive coupler **104** at its outer end.

The second flexible joint **164** (and particularly the second resilient member **174**) permits flexing of the first elongate strap **146** with respect to the second elongate strap **162**. How-

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ever this flexing is constrained by the nature of the second resilient member **174** to flex about a point generally in the center of the second pin **172**. In the illustrated embodiment this is located above the front elongate bar **120**, as best shown in FIG. 3. If the front elongate bar **120** was continuous in the illustrated embodiment, any upward flexure of the second elongate strap **162** with respect to the first elongate strap **146** could apply a significant tensile force to the front elongate bar **120**. For this reason, the front elongate bar **120** is configured in two adjacent sections that terminate adjacent to one another, with free ends facing each other and in an end-to-end relationship. A first section **180** of the front elongate bar **120** terminates immediately adjacent to a second section **182** of the front elongate bar **120**. The first section **180** is attached to the first elongate strap **146**, and the second section **182** is attached to the second elongate strap **162**. The immediately adjacent ends of the first section **180** in the second section **182** are thereby permitted to move apart when the outer end of the second elongate strap **162** flexes upward with respect to the first elongate strap **146** and are permitted to move together when the outer end of the second elongate strap **162** flexes downward with respect to the first elongate strap **146**. If the center of flexing defined by the second flexible joint **164** is located closer to (or in) the horizontal plane of the front elongate bar **120**, the front elongate bar **120** may be made continuous.

FIGS. 4 and 5 illustrate a first alternative embodiment of the right side drive coupler **104**. In the embodiment illustrated in FIGS. 4 and 5, the first elongate strap **146** is similarly attached to the front elongate bar **120** with a similar arrangement of holes and screws **150**. The first elongate strap **146** is similarly formed integral with a first flexible joint **152** that couples the first elongate strap **146** to the forward end **136** of the right side drive member **114**. In the arrangement illustrated in FIGS. 4 and 5, the second elongate strap **162** is similarly attached to the front elongate bar **120** with a similar arrangement of holes and screws **170**. The second elongate strap **162** is similarly formed integral with a second flexible joint **164**.

In the embodiment of FIGS. 4-5, a third flexible joint **187** is provided to couple the first elongate strap **146** to the forward end **136** of the right side drive member **114**. Instead of a first pin **154** formed integral with the first elongate strap **146** as illustrated in FIGS. 1-3, the third flexible joint **187** is defined by an annulus **184**, the first resilient member **156**, and a pin **186**.

The annulus **184** is formed integral with the first elongate strap **146**. The annulus **184** houses the first resilient member **156**. The first resilient member **156** surrounds a pin **186**. The pin **186**, in turn, is received and supported in an upper aperture **188** and a lower aperture **190** that are disposed on the forward end **136** of the right side drive member **114**.

As the right side drive member **114** reciprocates back-and-forth generally parallel to the longitudinal extent of the front elongate bar **120** in the embodiment of FIGS. 4-5, the first resilient member **156** flexes and permits the first elongate strap **146** to flex with respect to the forward end **136** of the right side drive member **114** and also to flex with respect to the second elongate strap **162**.

A fourth flexible joint **189** is provided to couple the second elongate strap **162** to the forward end **136** of the right side drive member **114**. Instead of the second pin **172** formed integral with the second elongate strap **162** as illustrated in FIGS. 1-3, the fourth flexible joint **189** is defined by an annulus **192**, the second resilient member **174**, and the pin **186**.

The annulus **192** is formed integral with the second elongate strap **162**. The annulus **192** houses the second resilient member **174**. The second resilient member **174** surrounds the pin **186**.

As the right side drive member **114** reciprocates back and forth generally parallel to the longitudinal extent of the front elongate bar **120**, the second resilient member **174** flexes and permits the second elongate strap **162** to flex with respect to the forward end **136** of the right side drive member **114** and also permits the second elongate strap **162** to flex with respect to the first elongate strap **146**.

As in the embodiment of FIGS. 1-3, the front elongate bar **120** is provided in two sections—the first section **180** and the second section **182**—for the same reasons described above with regard to FIGS. 1-3.

FIGS. 6 and 7 illustrate a second alternative embodiment of the right side drive coupler **104**.

In the embodiment of FIGS. 6-7, a fifth flexible joint **193** is provided to couple the first elongate strap **146** to the forward end **136** of the right side drive member **114**. The fifth flexible joint **193** is defined by a pin **194**, the first resilient member **156**, and an annulus **196**.

The pin **194** is formed integral with the first elongate strap **146** and extends vertically upward therefrom. The annulus **196** is fixed to the forward end **136** of the right side drive member **114**. The annulus **196** houses the first resilient member **156**. The first resilient member **156** surrounds the pin **194**.

As the right side drive member **114** reciprocates back and forth generally parallel to the longitudinal extent of the front elongate bar **120**, the first resilient member **156** flexes and permits the first elongate strap **146** to flex with respect to the forward end **136** of the right side drive member **114**.

A sixth flexible joint **200** is provided to couple the second elongate strap **162** to the forward end **136** of the right side drive member **114**. The sixth flexible joint **200** is defined by a pin **202**, the second resilient member **174**, and an annulus **204**.

The pin **202** is formed integral with the second elongate strap **162** and extends vertically upward therefrom. The annulus **204** is fixed to the forward end **136** of the right side drive member **114**. The annulus **204** houses the second resilient member **174**. The second resilient member **174** surrounds the pin **202**.

As the right side drive member **114** reciprocates back and forth generally parallel to the longitudinal extent of the front elongate bar **120**, the second resilient member **174** flexes and permits the second elongate strap **162** to flex with respect to the forward end **136** of the right side drive member **114** and also permits the second elongate strap **162** to flex with respect to the first elongate strap **146**.

As in the embodiments of FIGS. 1-5, the front elongate bar **120** is provided in two sections—the first section **180** and the second section **182** for the same reasons described above with regard to FIGS. 1-5.

Each of the three embodiments of the right side drive coupler **104** illustrated and described herein are constructed the same as the left side drive coupler **102**. For that reason, the left side drive coupler **102** has not been illustrated in detail.

Each of the three embodiments comprises a first elongate strap **146** that is attached to the front elongate bar **120** and extends in a first lateral direction from the forward end **136** of the right side drive member **114** and is fixed to the front elongate bar **120** with a plurality of removable fasteners such as bolts or screws.

Each of the three embodiments also comprises a second elongate strap **162** that extends in a second lateral direction opposite the first lateral direction from the forward end **136** of

the right side drive member **114** and is fixed thereto with a plurality of removable fasteners such as bolts or screws.

Each of the three embodiments also comprises a flexible joint arrangement that includes at least two flexible joints that permit the first elongate strap **146** and the second elongate strap **162** to flex with respect to each other and permit the first elongate strap **146** and the second elongate strap **162** to flex with respect to the forward end **136** of the right side drive member **114**.

In the arrangement of FIGS. 1-3, one of these at least two flexible joints is provided to couple the first elongate strap **146** and the second elongate strap **162** directly to each other and another of these at least two flexible joints is provided to couple the first elongate strap **146** to the forward end **136** of the right side drive member **114**.

In the arrangement of FIGS. 4-5, one of these at least two flexible joints is provided to couple the first elongate strap **146** to the forward end **136** and another of these at least two flexible joints is provided to couple the second elongate strap **162** to the forward end **136** of the right side drive member **114**.

In the arrangement of FIGS. 6-7, one of these at least two flexible joints is provided to couple the first elongate strap **146** to the forward end **136** of the right side drive member **114**, and another of these at least two flexible joints is provided to couple the second elongate strap **162** to the forward end **136** of the right side drive member **114**.

It should be understood that the particular embodiments shown and discussed herein are not the only ways in which the invention can exist. They are the currently preferred embodiments of the invention. One skilled in the art of agricultural harvester and agricultural harvesting head design and manufacture can readily see other variations that would also fall within the scope of the appended claims.

For example, any of the three embodiments of the right side drive coupler **104** can be reversed in a lateral direction and mounted to the right side drive member **114** and the front elongate bar **120**. Furthermore, any of the three embodiments of the right side drive coupler **104** can be used in place of the illustrated left side drive coupler **102** in FIG. 1. Furthermore, any of the three embodiments of the right side drive coupler **104** can be attached to the rear elongate bar **122** instead of the front elongate bar **120**, and any of the embodiments of the left side drive coupler **102** can be attached to the front elongate bar **120** instead of the rear elongate bar **122**. Furthermore, any of the embodiments of the right side drive coupler **104** can be used to drive a reciprocating knife **106** that supports only a single elongate bar. In the embodiments illustrated herein, the pins extend generally vertically and the central axes of the annuli extend generally vertically. In an alternative arrangement, these orientations can be changed such that the pins and the central axes of the annuli extend horizontally, or extend at any angle between vertical and horizontal.

We claim:

1. A drive coupler (**102**, **104**) for coupling a reciprocating knife (**106**) to a drive member (**112**, **114**), wherein the reciprocating knife includes at least one elongate bar (**120**, **122**) having a longitudinal extent and fixed to a plurality of blades (**138**), wherein the at least one elongate bar (**120**, **122**) is supported on support members (**140**) that constrain the at least one elongate bar (**120**, **122**) to reciprocate in a direction generally parallel to the longitudinal extent of the at least one elongate bar (**120**, **122**), the drive coupler (**102**, **104**) comprising:

a first elongate strap (**146**) extending in a first direction longitudinally along, and being attached to the at least one elongate bar (**120**, **122**);

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a second elongate strap (162) extending opposite from said first elongate strap (146) in a second direction longitudinally along, and being attached to the at least one elongate bar (120, 122); and

a flexible joint arrangement (152, 164, 187, 189, 193, 200) connecting the first and second elongate straps (146 and 162) to the drive member (112, 114) and connecting the first elongate strap (146) to the second elongate strap (162), the flexible joint arrangement (152, 164, 187, 189, 193, 200) permitting (i) up and down flexing of the first elongate strap (146) with respect to the second elongate strap (162), (ii) up and down flexing of the first elongate strap (146) with respect to the drive member (112, 114), and (iii) up and down flexing of the second elongate strap (162) with respect to the drive member (112, 114).

2. The drive coupler (102, 104) of claim 1, wherein the flexible joint arrangement comprises at least two flexible joints (152, 164, 187, 189, 193, 200).

3. The drive coupler (102, 104) of claim 2, wherein the at least two flexible joints (152, 164, 187, 189, 193, 200) each comprise a resilient member (156, 174).

4. The drive coupler (102, 104) of claim 2, wherein the at least two flexible joints (152, 164, 187, 189, 193, 200) comprise a first pin (186) fixed to the drive member (112, 114) and wherein a first annulus (184) is fixed to the first elongate strap (146) and a second annulus (192) is fixed to the second elongate strap (162) and wherein both the first annulus (184) and the second annulus (192) are received on the pin (186).

5. The drive coupler (102, 104) of claim 2, wherein the at least two flexible joints (152, 164, 187, 189, 193, 200) comprise a first pin (154) fixed to the first elongate strap (146), a second pin (172) fixed to the second elongate strap (162), a first annulus (158) fixed to the drive member (112, 114) and received on the first pin (154), and a second annulus (176) fixed to the first elongate strap (146) and received on the second pin (172).

6. The drive coupler (102, 104) of claim 2, wherein the flexible joint arrangement comprises a first upright pin (186) fixed to the drive member (112, 114), a first annulus (188) fixed to the first elongate strap (146) and positioned so as to surround said upright pin (186), a second annulus (192) fixed to the second elongate strap (162) and positioned so as to surround said upright pin (186) and a resilient first ring member (156) being disposed inside the first annulus (188) and on said upright pin (186) and a resilient second ring member (174) being disposed inside the second annulus (192) and on said upright pin (186).

7. The drive coupler (102, 104) of claim 1, wherein the flexible joint arrangement comprises a first pin (154) that is fixed to and that extends upwardly from the first elongate strap (146) and a second pin (172) that is fixed to and extends upwardly from the second elongate strap (162), wherein a first annulus (158) is fixed to the drive member (112, 114) and received on the first pin (154), wherein a second annulus (176) is fixed to the first elongate strap (146) and received on the second pin (172), wherein a resilient first ring member (156) is mounted in said first annulus (158) and on said first pin (154) and wherein a resilient second ring member (174) is mounted in said second annulus (176) and on said second pin (172).

8. The drive coupler (102, 104) of claim 1, wherein the flexible joint arrangement comprises a first pin (194) that is fixed to and extends upwardly from the first elongate strap (146) and a second pin (202) that is fixed to and that extends upwardly from the second elongate strap (162), wherein a first annulus (196) is fixed to the drive member (112, 114) and

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received on the first pin (194), wherein a second annulus (204) is fixed to the drive member (112, 114) and received on the second pin (202), wherein a first resilient ring member (156) is mounted in said first annulus (196) and on said first pin (194) and wherein a second resilient ring member (174) is mounted in said second annulus (204) and on said second pin (202).

9. The drive coupler (102, 104) of claim 1, wherein the flexible joint arrangement comprises an upright pin (186) carried by the drive member (112, 114), a first annulus (184) fixed to the first elongate strap (146) and surrounding said pin (186), a second annulus (192) fixed to the second elongate strap (162) and surrounding said pin (186) and first and second resilient ring members (156 and 174) respectively received in the first annulus (184) and in the second annulus (192) and on the upright pin 186.

10. The drive coupler (102, 104) of claim 1, wherein the flexible joint arrangement comprises:

a first upright pin (194) fixed to the first elongate strap (146);

a second upright pin (202) fixed to the second elongate strap (162);

a first annulus (196) fixed to the drive member (112, 114) and received about the first upright pin (194);

a second annulus (204) fixed to the drive member (112, 114) and received about the second upright pin (202);

a first resilient member (156) (156, 174) in the form of a ring that is received in said first annulus (196) and surrounds the first pin (194); and

a second resilient member (174) in the form of a ring that is received in said second annulus (204) and surrounds the second pin (202).

11. The drive coupler (102, 104) of claim 1, wherein the flexible joint arrangement comprises a first annulus (184, 192) that is fixed to at least one of the first elongate strap (146) and the second elongate strap (162).

12. The drive coupler (102, 104) of claim 11, wherein the flexible joint arrangement further comprises a second annulus (184, 192) that is fixed to a second one of the first elongate strap (146) and the second elongate strap (162).

13. The drive coupler (102, 104) of claim 1, wherein the first elongate strap (146) has a first plurality of holes (148) that are spaced apart along the first elongate strap (146), wherein the first elongate bar contains a further plurality of holes respectively axially aligned with the first plurality of holes (148) to define a first plurality of aligned sets of holes and each aligned set of holes of said first plurality of aligned sets of holes receiving a removable fastener to fasten the first elongate strap (146) to the at least one elongate bar (120, 122).

14. The drive coupler (102, 104) of claim 13, wherein the second elongate strap (162) has a second plurality of holes (166) that are spaced apart along the second elongate strap (162), wherein the second elongate bar contains a third plurality of holes respectively axially aligned with the second plurality of holes (166) to define a second plurality of aligned sets of holes and each aligned set of holes of the second plurality of aligned sets of holes receiving a removable fastener to fasten the second elongate strap (162) to the at least one elongate bar (120, 122).

15. The drive coupler (102, 104) of claim 14, wherein the at least one elongate bar (120, 122) includes a first elongate bar section (182) and a second elongate bar section (180), and further wherein the first elongate strap (146) is fastened to the first elongate bar section (182), and the second elongate strap (162) fastened to the second elongate bar section (180).

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